

ASSEMBLY INSTRUCTIONS FOR STACK RACK DISPENSING SYSTEM

Note: Do Not assemble STACK RACK unless it is at Room Temperature of at least 65°F

The unassembled STACK RACK carton consists of the following items:

- For the 4 Shelf STACK RACK - 4 plastic shelves and 16 plastic posts.
 - One packet of 4 plastic end caps to be placed on the end fittings of top shelf once STACK RACK is fully assembled.
 - Additional parts to make other STACK RACK configurations are available.
- See other side for wire basket installation instructions,

STACK RACK should be assembled as follows:

1) Place one of the plastic shelves on a flat surface with the smooth side facing up. Insert one post over each one of the top shelf sockets of the shelf then push down with a slight twist until post is flush with shelf. Make sure each post is flush with shelf to assure proper balance. A slight amount of lubricant will help for a tight fitting post.

2) Keeping the "Stopper" (A) aligned the "Stopper" on the bottom shelf, place the next shelf, smooth side up so the 4 vertical posts, already assembled, slide into the bottom shelf sockets of this shelf. "Stoppers" should be aligned for proper inserting of plastic containers.

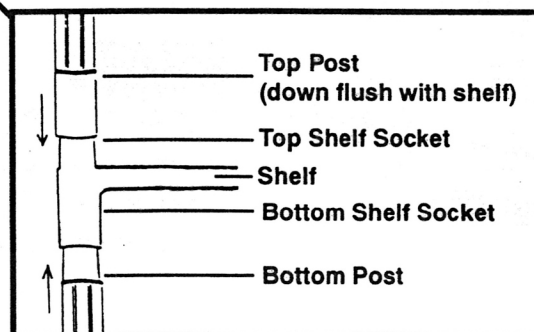
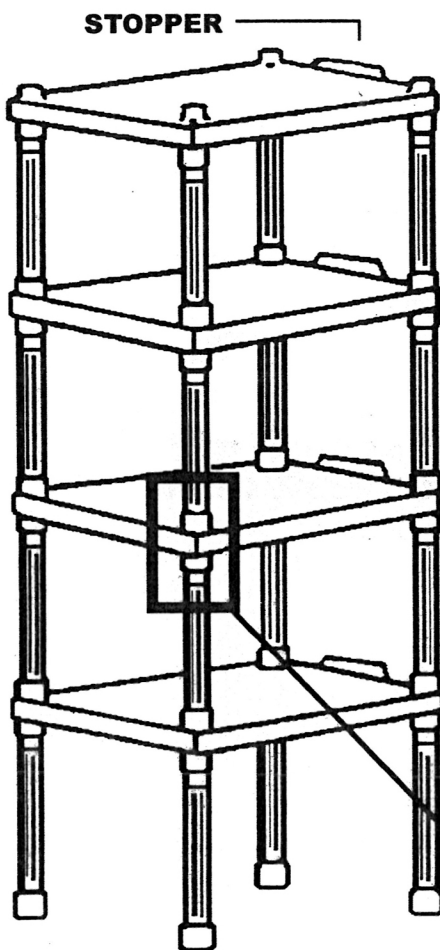
3) Simply apply downward pressure to each corner of the shelf to secure tight fit of the shelf.

4) The above assembly procedure should be repeated for the next section of posts and shelves until the STACK RACK is completely assembled.

5) On the bottom shelf, insert 10 3/4" posts, then stand STACK RACK upright to assure stability.

6) After completing assembly, use package of plastic end caps and place 4 end fittings on top shelf.

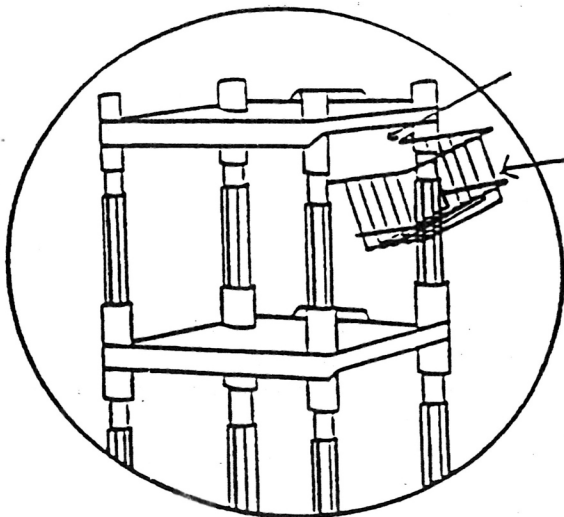
NOTE: Replacement parts are available, please contact your local distributor.



(See other side for wire basket installation instructions.)

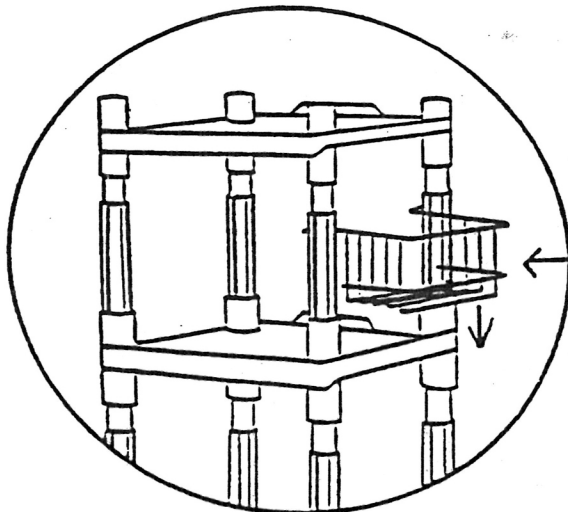
#7578 Wire Mounting Basket Instructions

(See other side for Rack Assembly Instructions.)



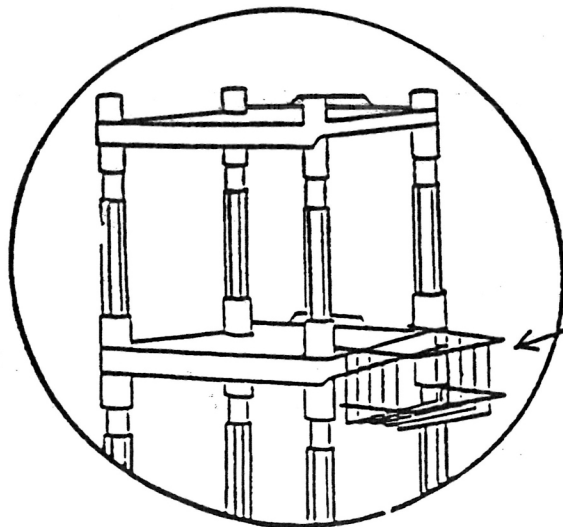
STEP 1

Place back (non-wire open side) of wire basket of inside rack posts, making sure side hooks are inside of posts.



STEP 2

With both side hooks inside posts, make sure basket is evenly balanced then slide down posts.



STEP 3

When wire basket is in proper position, side hooks wrap around bottom base of posts. Wire baskets will rest against Stack Rack shelf.